

RESONANCE STIRLING ENGINE: CHP for SMALL (RESIDENTIAL) BUILDINGS

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INTRODUCTION:

- STIRLING ENGINES for Combined Heat and Power (CHP)

RESONANCE FREE - PISTON SYSTEMS

- OPERATING PRINCIPLE
- RESONANCE MASSES
- OPERATING – CHARACTERISTICS

COMPARISON WITH CONVENTIONAL ARRANGEMENTS

ECONOMICS

- ENERGY- SAVINGS
- EXPECTED ADVANTAGES

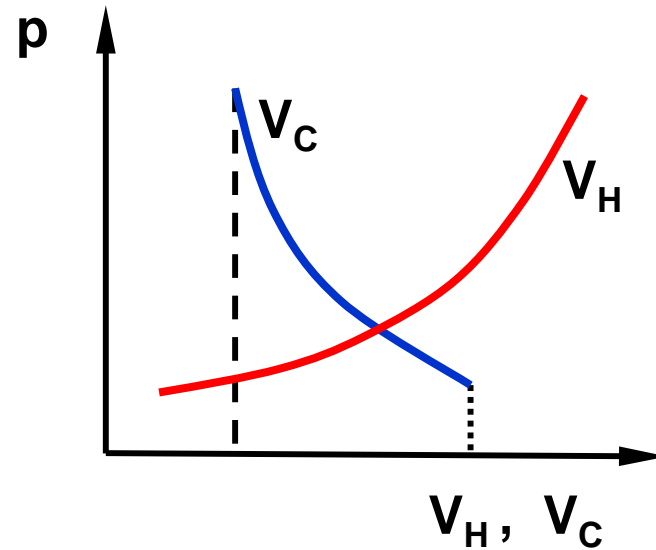
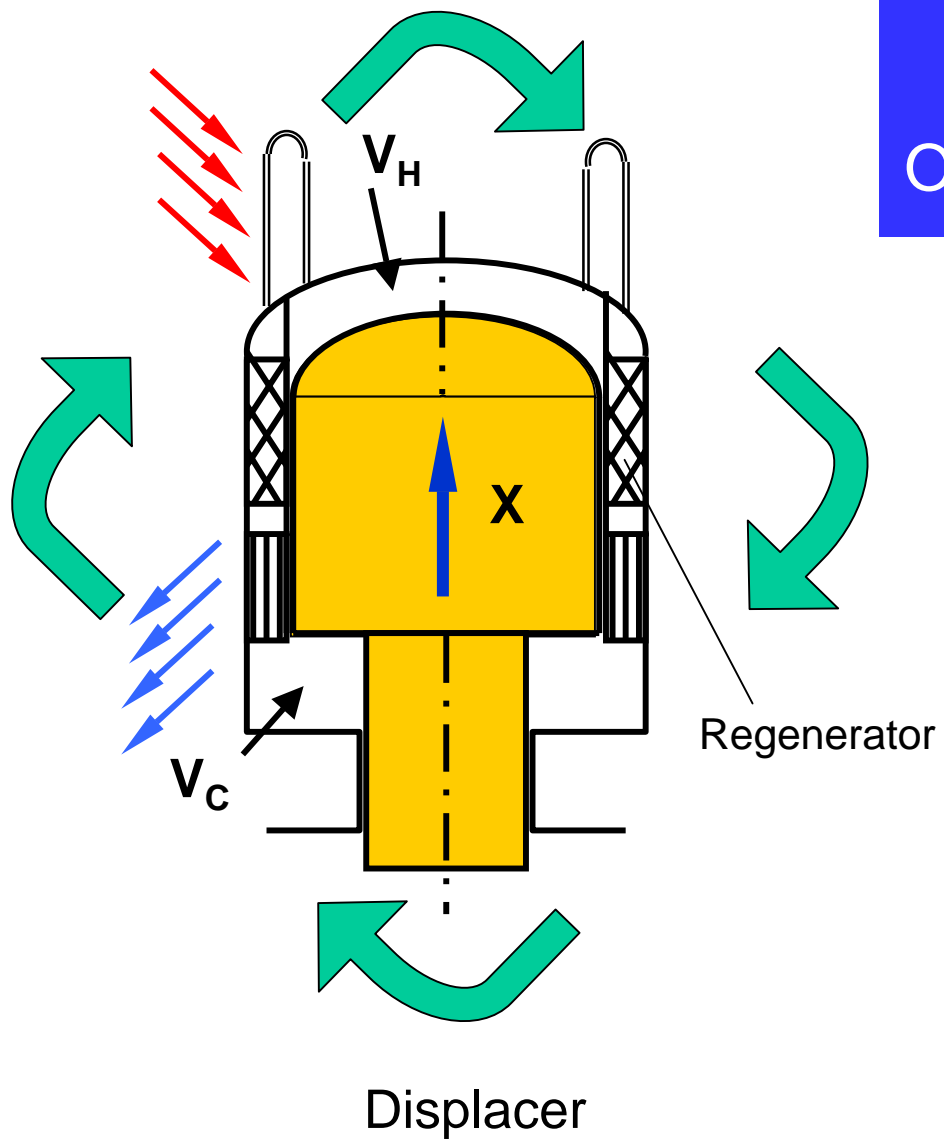
CONCLUSIONS



CHP : COMBINED HEAT AND POWER

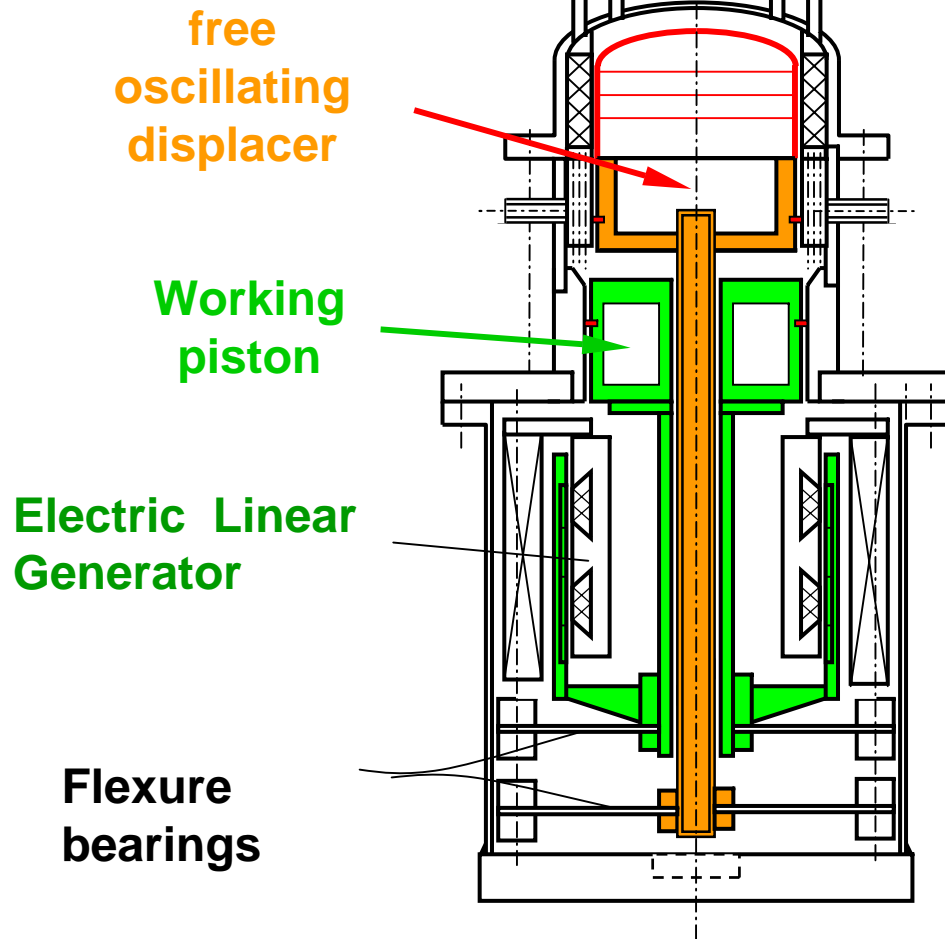
- Electricity produced at the site of its use
 - Engine heat release entirely applied for heating purposes
 - **Flexible Engine operation** according to heating needs
 - **Small units** replacing existing heating devices
 - **reliable, long lasting, maintenance-free** service
 - **simple**, mass produced units
- new concept of a **free-piston CHP-unit**

STIRLING ENGINE OPERATING PRINCIPLE



**COMPRESS → HEAT
→ EXPAND → COOL**

Conventional Free Piston Stirling



Pressure variation caused by important temperature differences

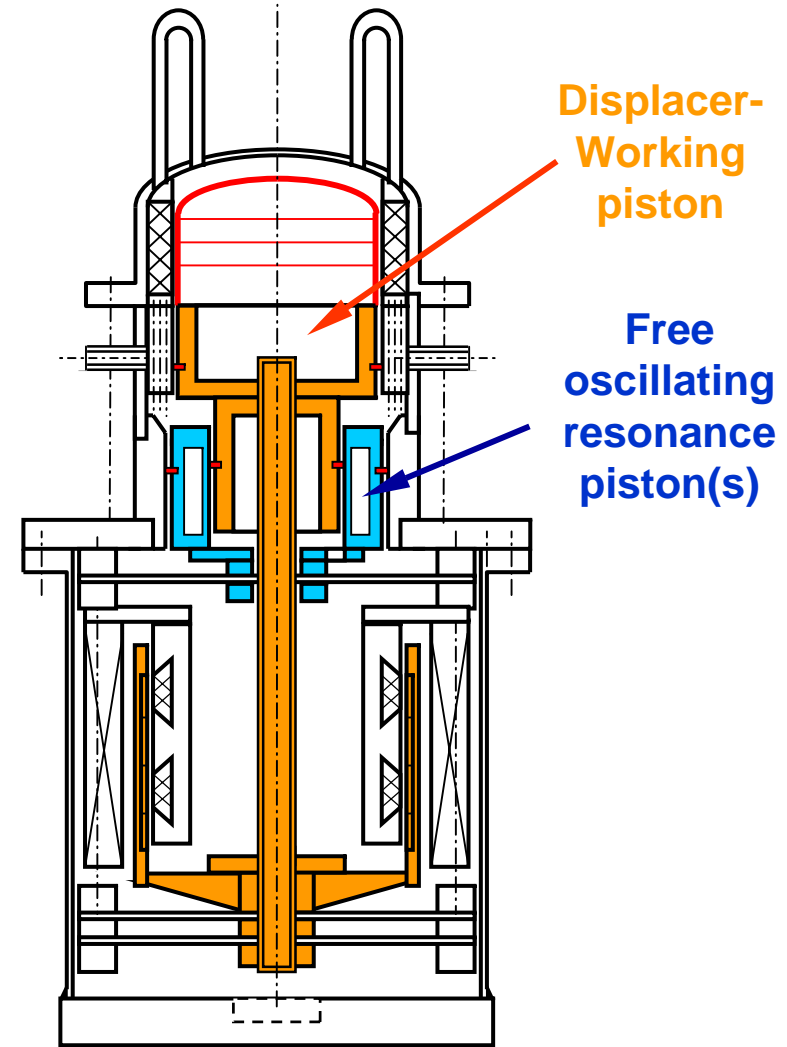
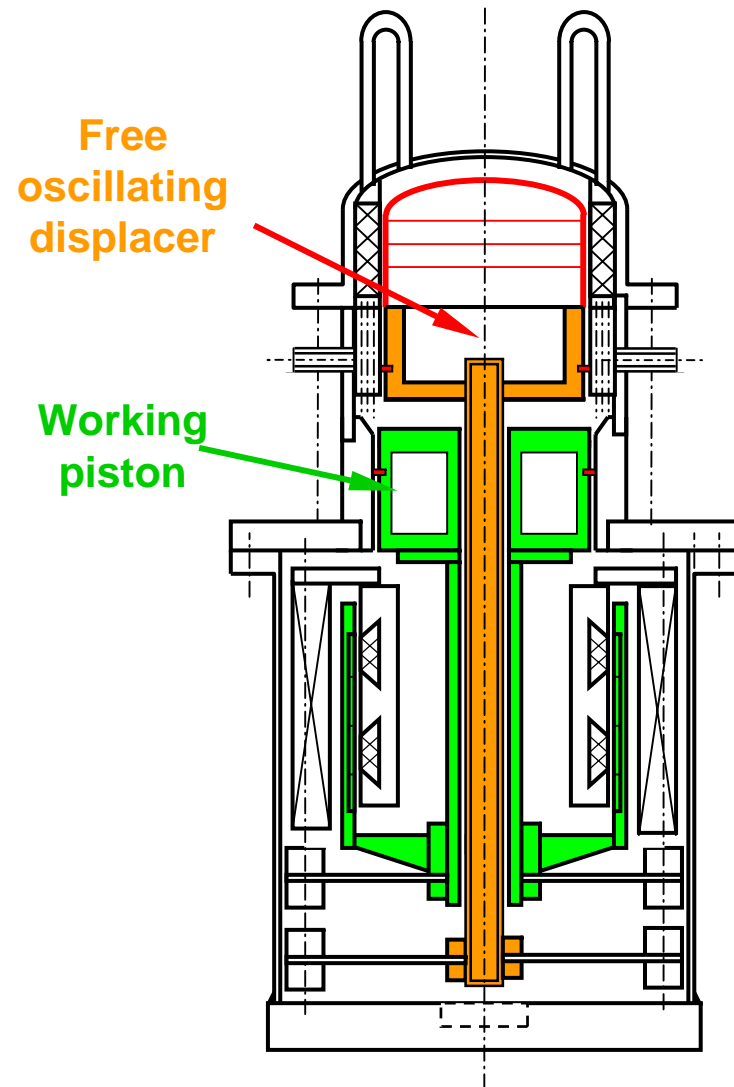
Pressure variation caused by change of working volume

The two pistons must oscillate with a steady phase shift

Conventional Free Piston-Stirling

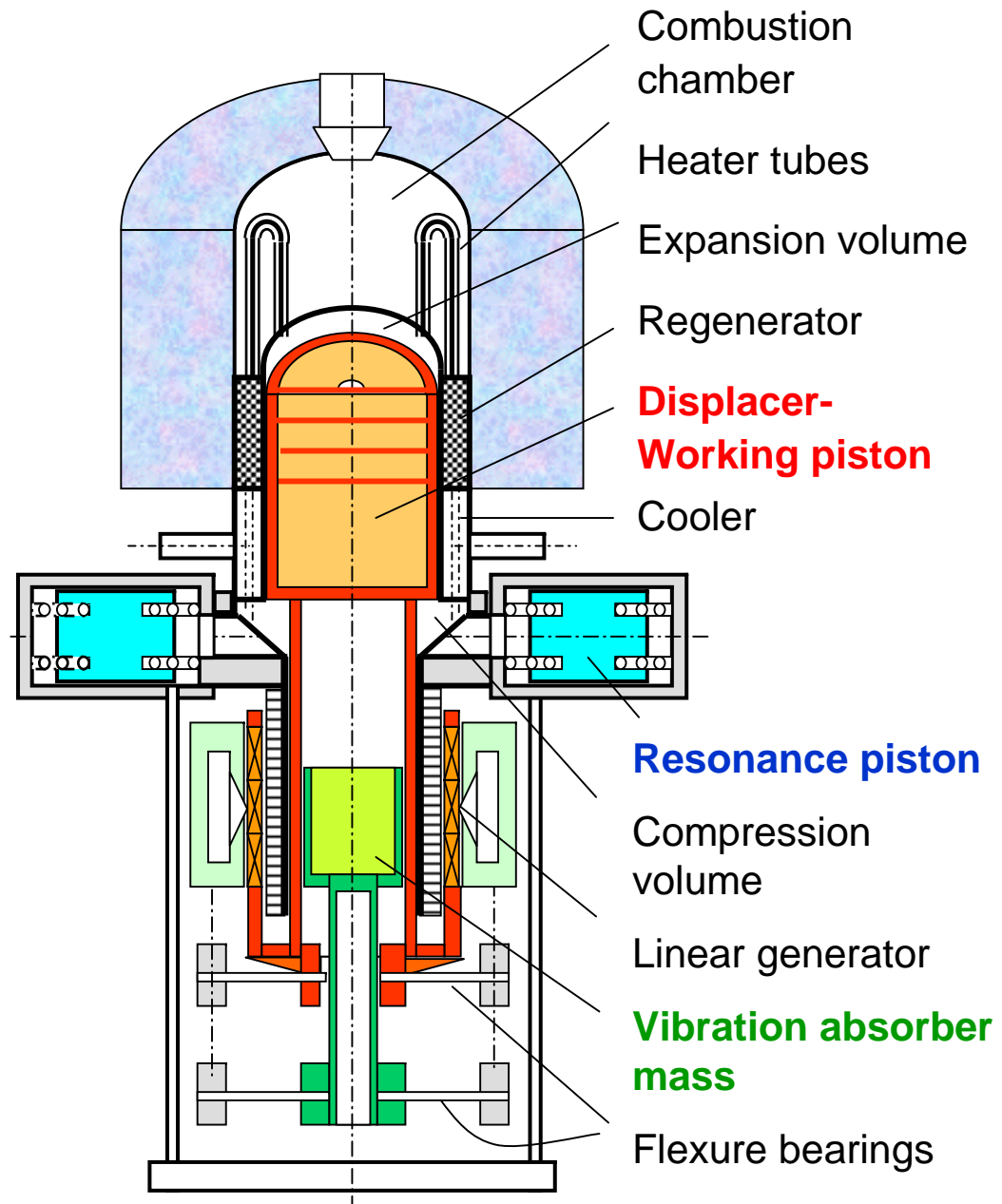
vs.

Resonance - Stirling



RESONANCE - STIRLING

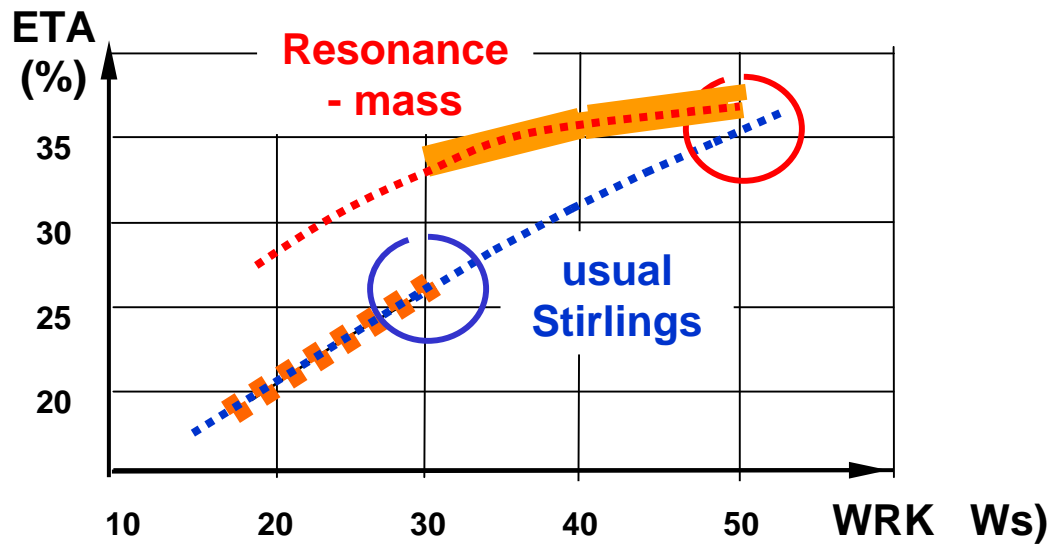
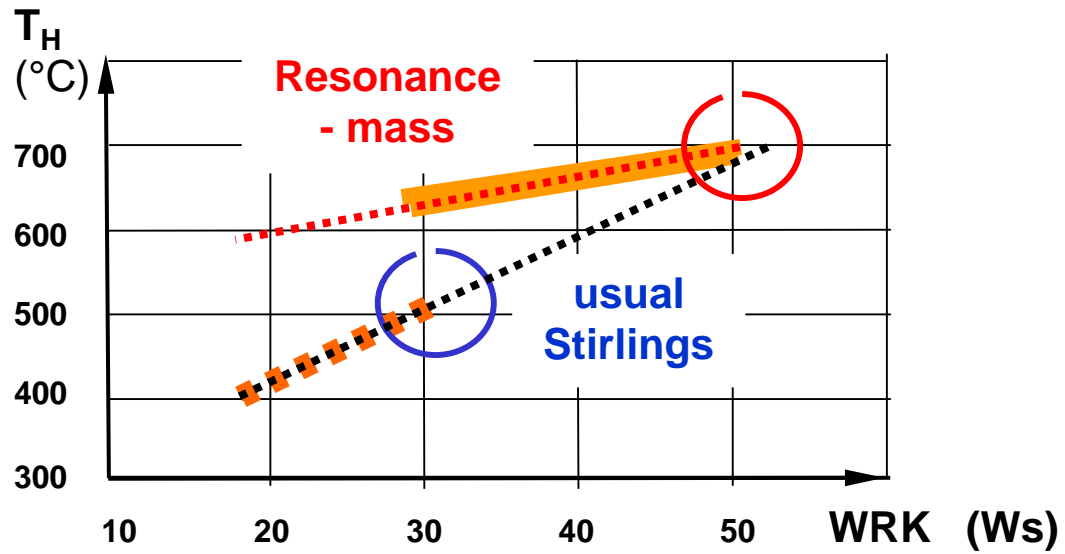
MECHANICAL ASSEMBLY





NOMINAL AND PART-LOAD OPERATION

Stable
Operating range



PROTOTYPE ENGINE / major experimental data

(expected)

- Available Heat. Energy $Q = 10'000 \text{ W}$
- Electric Power Output $N_{el} = 1'800 \text{ W}$ (1500 – 2000)
- electric efficiency $\eta = 18 \%$ (20 – 22 %)
- Total efficiency $\eta_{tot} \quad (?)$ (90 %)
- Pressure ratio $p_{max} / p_{min} = 1.32$ (1.35 – 1.40)
- Operating frequency $f = 42 \text{ Hz}$ (45 – 50 Hz)

MAJOR ADVANTAGES OF THE RESONANCE ENGINE CONCEPT

Heater tubes may not be overheated

Favourable, flexible part-load operation :

Higher Heater tube temperatures

Higher efficiency (also at part load)

FLOX – Combustion within a large operating range

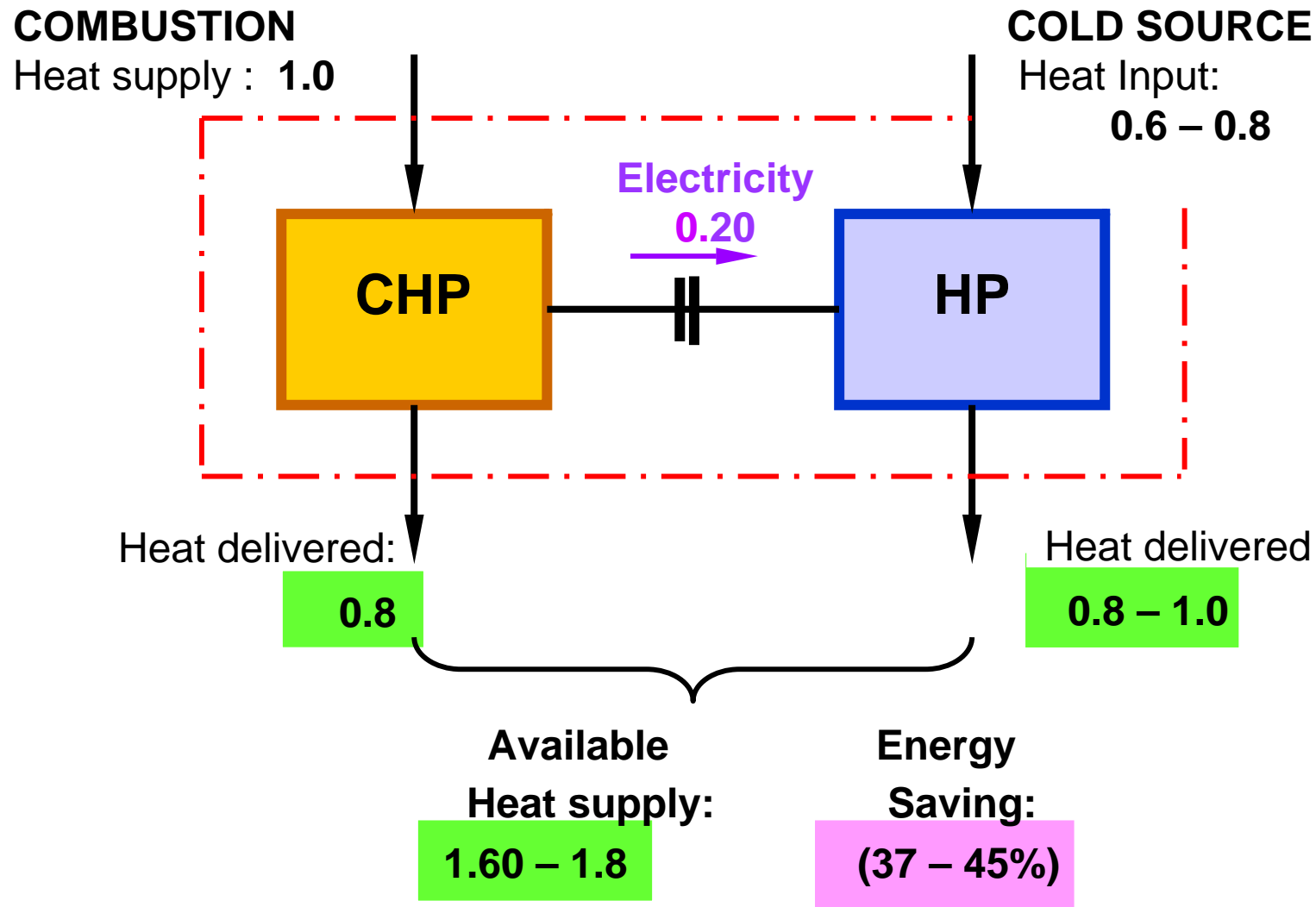
Stable operating conditions,

→ **No need for a complex control system**

High cyclic pressure variations and efficiencies

CHP powering a heat pump (HP)

(VIRTUAL POWER STATION)



ECONOMY

- **Fuel savings ~ 40%**
(flexible power adjustment to demand)
- **Additional electricity is produced during major demand periods** (in Winter) [220 g CO₂/kWh_{el}]
(ideally suited for powering heat pumps to demand)
- **Affordable cost of the units when produced in series**
 - Simple Installation (retrofit units)
 - Electric power supply for electric and hybrid cars
 - Operation with renewable energies (Biomass, Solar)

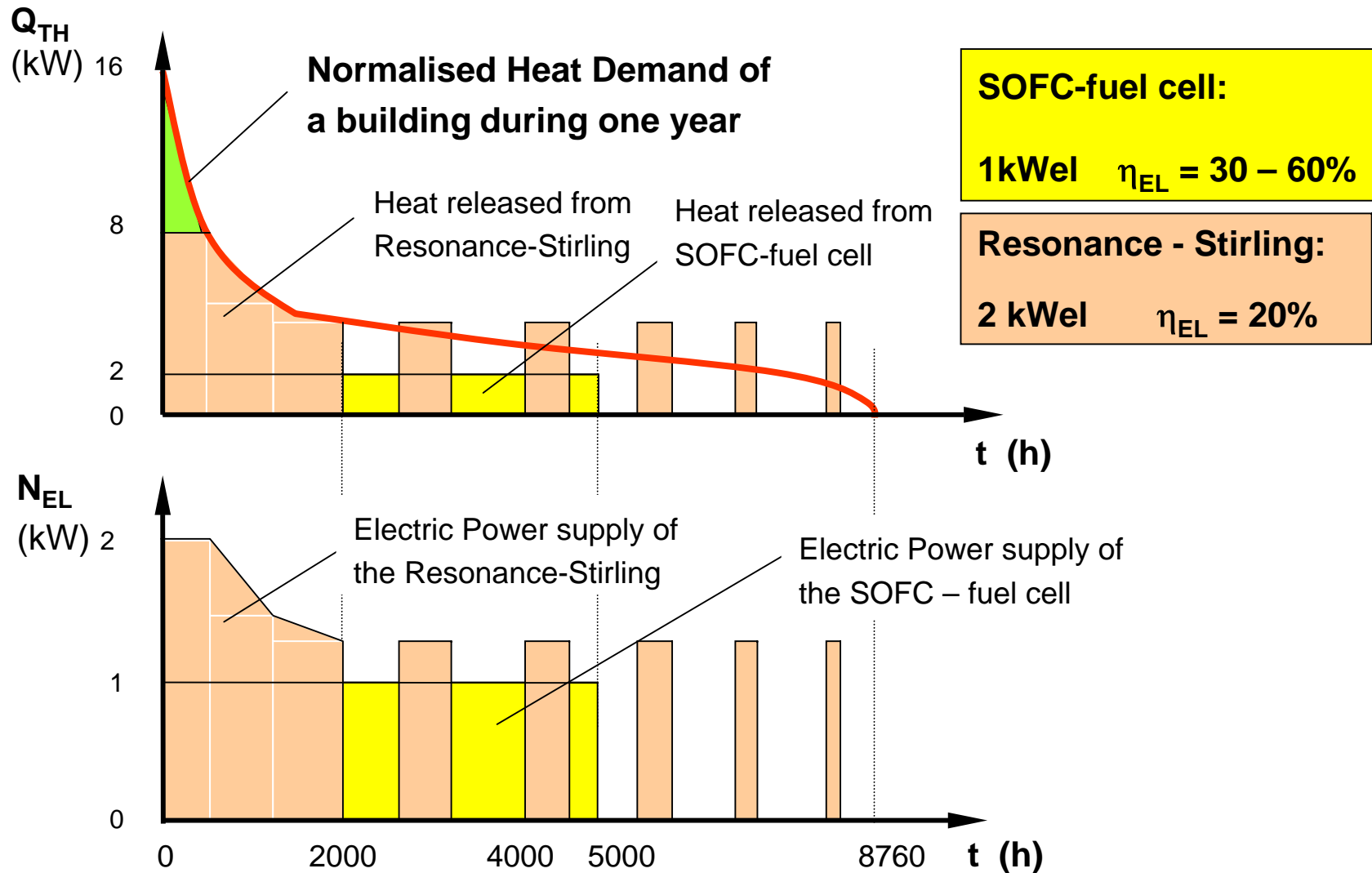


**Reliable operation with
minimal maintenance**

COMPARISON OF MAJOR CHP-TECHNOLOGIES

	η_{EL}	Operating lifetime	Maintain. demand	Engine cost	effluents	flexible operation	fuel	Sulfur sensitivity
Diesel-Engine	Light Gray	Light Gray	Light Gray	White	Dark Gray with white dots	Light Gray	Light Gray	White
Otto - Engine	Light Gray	Dark Gray	Light Gray	White	Dark Gray with white dots	Light Gray	Light Gray	White
Microgen -Stirling	Black	White	Light Gray	Dark Gray	Light Gray	Dark Gray	Light Gray	White
Resonance Stirling	Light Gray	White	Light Gray	Dark Gray	Light Gray	Light Gray	Light Gray	White
Rankine cycle	Black	Light Gray	Light Gray	Dark Gray	Light Gray	Light Gray	Light Gray	White
PEMFC – Fuel-cell	Light Gray	Light Gray	Light Gray	White	Light Gray	Light Gray	Dark Gray with white dots	Dark Gray
SOFC – Fuel-cell	White	White	Dark Gray	Dark Gray	Light Gray	Dark Gray with white dots	Light Gray	Dark Gray

Comparison of heat and power supply of a SOFC-fuel cell with a Resonance – Stirling CHP



SUMMARY

SIMPLE, **RELIABLE** ENGINE: suited for series production

- LONG, MAINTENANCE FREE, **FLEXIBLE** OPERATION
- SIMPLE START-UP, after pre-heating to more than 500°C
- STABLE OPERATION, with reduced control demand
- HIGH TOTAL AND **SUBSTANTIAL ELECTRIC EFFICIENCY**
- PART-LOAD OPERATION BY REDUCING HEAT SUPPLY
- HIGH EFFICIENCY AT PART-LOAD CONDITIONS

Additional Information and Further Steps ?

- Adresses: info@stirling.ch
(e-mail) www.stirling.ch
 - PCT - Patent : WO 2011/ 123'961
 - US - Patent Appl.: US 2013/ 0031899 A1
 - Improvements of the components
 - Field-Test-Units → long-term engine testing
 - Industrial Manufacture
 - commercialisation
- } Partners

Acknowledgements

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- M. Lindegger: Development of the Electric Linear Generator

THANKS FOR YOUR ATTENTION